

Garant

Indexable insert for turning VC.T 160404, for finish machining, Grade: HB7415-1

**Order data**

Order number	261372 HB7415-1
GTIN	4062406749781
Item class	21G

Technical description

Feed f	0.05 - 0.3 mm/rev.
ISO code indexable insert	VCMT 160404
Secondary application	M
Cutting speed v_c main application	50 - 110 m/min
Main application	S
Cutting conditions	continuous
Chip breaker	TIS
Corner radius	0.4 mm
Cutting depth a_p	0.05 - 1.5 mm
Grade	HB7415-1

Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Tolerance	M
Tool material	Carbide
Type of product	Indexable insert for turning